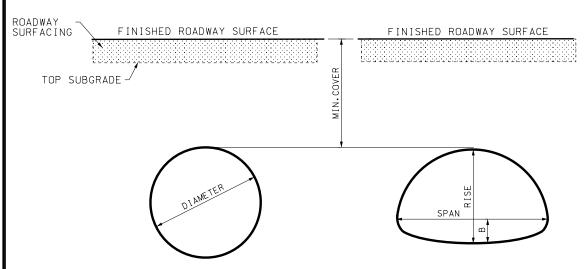
METAL & PLASTIC CULVERTS METAL PIPE ARCHES



MINIMUM COVER

- A. MEASURE MINIMUM COVER FROM THE TOP OF PIPE CULVERT TO THE ROADWAY SURFACE.
- B. MEASURE MAXIMUM FILL HEIGHT FROM THE TOP OF THE PIPE THE PIPE TO THE TOP OF THE PAVEMENT FOR BOTH FLEXIBLE AND RIGID PAVEMENTS.
- C. MINIMUM COVER OVER THE CROWN OF THE PIPE IS ADEQUATE ONLY FOR FINISHED CONSTRUCTION. PROVIDE ADEQUATE COVER TO PROTECT PIPE AND PIPE ARCH FROM DAMAGE DURING CONSTRUCTION..

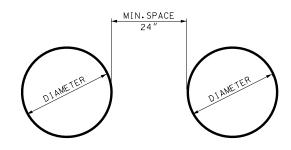
MULTIPLE INSTALLATIONS

SPAN SPAN SPAN

PIPE ARCHES

SPAN (1nch)	MINIMUM SPACE				
UP TO 36	24				
72 TO 86	1/3 SPAN				

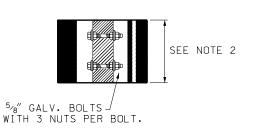
PIPE CULVERTS

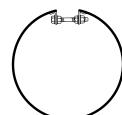


DIAMETER	MINIMUM SPACE			
UP TO 24	24			
48 TO 96	√2 DIAMETER			
96 TO 120	48			

METAL INSERT

FOR CONNECTING CONCRETE PIPE OR CORRUGATED POLYETHYLENE PIPE TO METAL END SECTION.





NOTES: METAL INSERTS

- 1. FABRICATED END SECTION FROM NON FLAMMABLE MATERIALS.
- 2. CONNECT METAL END SECTIONS TO CONCRETE PIPES OR PLASTIC PIPES USING METAL INSERTS.
- 3. FOR PIPE DIAMETERS UP TO AND INCLUDING 60" USE A MINIMUM OF 2 BOLTS WITH A LENGTH OF 12" MINIMUM.
- 4. FOR PIPE DIAMETERS GREATER THAN 60" USE A MINIMUM OF 3 BOLTS WITH A LENGTH OF 18" MINIMUM.
- 5. GALVANIZED METAL INSERT AND ALL BOLTS, WASHERS AND RIVETS OR WELDS.
- 6. USE THE SAME WALL THICKNESS FOR METAL INSERT AND METAL END SECTION.
- 7. CLEAN AND COAT ALL WELDS WITH APPROVED ZINC RICH COMPOUND AS RECOMMENDED BY THE SHEET MANUFACTURE.

REVISIONS	LUN [1 02/23/06 M.F. CLARIFIED MINIMUM COVER DIMENSIONS.	STRUCTION			FEB.23,2006	DATE	FEB,23,2006
_	OTHER DEPENDENT OF TRANSPORTED TO	STANDARD BRAWINGS FOR ROAD AND BRIDGE CONSTRUCTION	SAN SAN SAN	KECUMMENDED FOR APPROVA	- Paper 1/71 conserved	CHAIRMAN STAND FOS CONMITTIE	してくとも

MISCELLANEOUS PIPE DETAILS

STD DWG

DG 9